



Ship Via:

					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
					Packaging 3 - 37 - B4B	
135	DC - 1 - B4B	1 pcs	11/18/20	0.00 0.00	DC - 1 - B4B	DAS 27 9-88 NOV 19 2020
					DC - 2 - B4B	
140	QC 21 - SA	1 pcs	11/18/20	0.00 0.00	QC 21 - SA - 21	
					QC 21 - SA - 70	
					QC 21 - SA - 9	DAS 27 9-88 NOV 19 2020
					QC 21 - SA - 77	
					QC 21 - SA - 28	

Part Op 110 - (Pick Kit)

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

130 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP 647.1305 EXPIRY DATE OF: RTV Loctite 598: _____ MAGNOBOND 6398 PART 1: _____ MAGNOBOND 6398 PART 2: _____ SEALANT PR-1425: _____ ***INDICATE ON BOX EXPIRY DATE OF RTV, MAGNOBOND PART1, MAGNOBOND PART2 AND SEALANT PR-1425 ***

135 - (Document Control) Photocopy bluefile & type labels per PPP 647.1305

140 - (QC21- Final Inspection - Work Order Release) *** Enter exp. date in lot maintenance for RTV loctite 598, MAGNOBOND PART1, MAGNOBOND PART2 AND SEALANT PR-1425***

018041

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
600.0990	Magnabond 6398 Part A Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5306325
600.0991	Magnabond 6398 Part B Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5306327
600.1012	Sealant PR1425B2 (#654 sem)	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5304849
601.2045	RTV (LOCTITE 598)	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5304317
601.2999	Screw	3 pcs (3 ea)	110-Packaging 1 - Pick Kit	5233931(x2) 5264822(x1)
647.0112	Strut Bracket	8 pcs (8 ea)	110-Packaging 1 - Pick Kit	5303073
647.1402	Lower Cutter Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5307375
647.1403	Upper Cutter Assembly, U-Channel	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5307320
647.1601	Wiper Deflector Aft	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5306554
647.1610	Wiper Deflector Fwd	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5305447
647.1702	Skid Deflector Assembly	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5290945(x1) 5292263/5295275
647.2010	Upper Strut	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5300087 (x1)
647.2011	Lower Strut	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5299955
647.2113	Lower Rail, U-Channel	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5304864
90965A160	Washer 601.2375	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	5073066
91292A080	Screw	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	5300475
93475A270	Washer	8 pcs (8 ea)	110-Packaging 1 - Pick Kit	5300476
93625A300	Locknut D5678-1	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	5227139
AN3-11A	Bolt	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	5304745
AN3-15A	Bolt	5 Ea (5 ea)	110-Packaging 1 - Pick Kit	5298098
AN3C10A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5301281
LN9025-0820K	Lock Tab Washer	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5256606
LN9037-08018	Screw	8 pcs (8 ea)	110-Packaging 1 - Pick Kit	5251014(x1) 5257886(x7)
MS21042-08	Use MS21042L08	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5294914
MS21042-3	Nut use MS21042L3 per QSI 017	19 Ea (19 ea)	110-Packaging 1 - Pick Kit	5309678
MS21042L4	Nut	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5304876
MS27039-08-13	Screw	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5123937
MS27039-1-14	Screw	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	F124326-2
NAS1149F0332P	Washer (AN960-10L)	42 Ea (42 ea)	110-Packaging 1 - Pick Kit	5310895
NAS1149F0432P	Washer (AN960-416L)	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5304828
NAS1149FN832P	Washer (AN960-8)	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5309680
NAS6604-66	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5294741(x2) 5304763(x2)

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	600.0990	1	8	0
	600.0991	1	8	0
	600.1012	1	30	0
	601.2045	1	45	0
	601.2999	3	113	0
	647.0112	8	100	0
	647.1402	1	0	0
	647.1403	1	0	0
	647.1601	1	6	0
	647.1610	1	15	0
	647.1702	2	10	0
	647.2010	2	23	0
	647.2011	2	20	0
	647.2113	1	14	0
	90965A160	3	112	0
	91292A080	4	26	0
	93475A270	8	87	0
	93625A300	4	61	0
	AN3-11A	12	204	0
	AN3-15A	5	79	0
	AN3C10A	2	20	0
	LN9025-0820K	8	133	0
	LN9037-08018	8	118	0
	MS21042-08	4	0	0
	MS21042-3	19	451	0
	MS21042L4	4	2,036	0
	MS27039-08-13	4	146	0
	MS27039-1-14	4	302	0
	NAS1149F0332P	42	1,779	0
	NAS1149F0432P	8	653	0
	NAS1149FN832P	8	1,219	0
	NAS6604-66	4	33	0

Part Specifications

Specifications could not be found.

Plex 10/20/20 9:00 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					